#### **Automation Software**

# Sysmac Studio Ver.1.□□

CSM\_Sysmac\_Studio\_DS\_E\_16\_1

#### Sysmac Studio for machine creators

The Sysmac Studio provides an integrated development environment to set up, program, debug, and maintain NJ/NX-series CPU Units, NY-series Industrial PC, and other Machine Automation Controllers, as well as EtherCAT slaves.



#### **Features**

- One software for motion, logic, safety, drives, vision and HMI
- Fully compliant with open standard IEC 61131-3 and Japanese standard JIS B3503
- Supports Ladder, Structured Text and Function Block programming with a rich instruction set
- · CAM editor for easy programming of complex motion profiles
- One simulation tool for sequence and motion in a 3D environment
- Advanced security function with 32 digit security password

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### **Ordering Information**

#### **Automation Software**

Please purchase a DVD and licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. The license does not include the DVD.

	Specification	ns			
Product		Number of licenses	Media	Model	Standards
	The Sysmac Studio is the software that provides an integrated environment for setting, programming,	- (Media only)	DVD	SYSMAC-SE200D	_
	debugging and maintenance of machine automation	1 license	_	SYSMAC-SE201L	-
Sysmac Studio Standard Edition	controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.	3 licenses	_	SYSMAC-SE203L	-
Ver.1.		10 licenses	_	SYSMAC-SE210L	_
	Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version) / Windows 8 (32-bit/	30 licenses	_	SYSMAC-SE230L	_
	64-bit version) / Windows 8.1(32-bit/64-bit version)/ Windows 10 (32-bit/64-bit version)	50 licenses	_	SYSMAC-SE250L	-
Sysmac Studio Vision Edition Ver.1.□□ *1 *2	Sysmac Studio Vision Edition is a limited license that provides selected functions required for FQ-M-series and FH-series Vision Sensor settings.	1 license	-	SYSMAC-VE001L	_
Sysmac Studio Measurement	Sysmac Studio Measurement Sensor Edition is a limited license that provides selected functions	1 license	_	SYSMAC-ME001L	_
Sensor Edition Ver.1.□□ *2 *3	required for ZW-series Displacement Sensor settings.	3 licenses	- SYSMAC-ME003L	_	
Sysmac Studio NX-I/O Edition Ver.1.□□ *2 *4	Sysmac Studio NX-I/O Edition is a limited license that provides selected functions required for EtherNet/IP Coupler settings.	1 license	-	SYSMAC-NE001L	_
Sysmac Studio Drive Edition Ver.1.□□ *2 *5	Sysmac Studio Drive Edition is a limited license that provides selected functions required for drive settings.	1 license	_	SYSMAC-DE001L	_
Sysmac Studio Robot Additional Option *2	Sysmac Studio Robot Additional Option is a license to enable the Vision & Robot integrated simulation.	1 license	_	SYSMAC-RA401L	-

**Note:** Site licenses are available for users who will run Sysmac Studio on multiple computers. Ask your OMRON sales representative for details. **\*1.** With the Vision Edition, you can use only the setup functions for FQ-M-series and FH-series Vision Sensors.

- \*2. This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it.
- \*3. With the Measurement Sensor Edition, you can use only the setup functions for ZW-series Displacement Sensors.
- **\*4.** With the NX-I/O Edition, you can use only the setup functions for EtherNet/IP Coupler.
- **\*5.** With Drive Edition. you can use only the setup functions for 1S, G5-series Servo System.

### **Components**

#### **DVD (SYSMAC-SE200D)**

Components	Details	
Introduction	An introduction about components, installation/uninstallation, user registration and auto update of the Sysmac Studio is provided.	
Setup disk (DVD-ROM)	1	

#### License (SYSMAC-SE2 L/VE0 L/ME0 L/NE0 L/DE0 L/RA4 L)

Components	Details
License agreement	The license agreement gives the usage conditions and warranty for the Sysmac Studio.
License card	A model number, version, license number, and number of licenses are described.
User registration card	Two cards are contained. One is for users in Japan and the other is for users in other countries.

#### **Included Support Software**

DVD media of Sysmac Studio includes the following support software.

Included Support Software		Outline
CX-Designer	Ver.3.□	The CX-Designer is used to create screens for NS-series PTs. *1
CX-Integrator	Ver.2.□	The CX-Integrator is used to set up FA networks.
CX-Protocol	Ver.1.□	The CX-Protocol is used for protocol macros for Serial Communications Units.
<b>Network Configurator</b>	Ver.3.□	The Network Configurator is used for tag data links on the built-in EtherNet/IP port.
SECS/GEM Configurator *2	Ver.1.□	The SECS/GEM Configurator is used for SECS/GEM settings.
Adept Robot IP Address Setting Tool	Ver.1.□	The Adept Robot IP Address Setting Tool is used for setting IP address of Adept Robot.
CX-ConfiguratorFDT	Ver.2.□	The software that sets the IO-Link devices.
IODD DTM Configurator	Ver.3.□	The software that adds and deletes IODD files for the IO-Link devices.

### **System Requirements**

Item	Requirement
Operating system (OS) *1 *2 *3	Windows 7 (32-bit/64-bit version) /Windows 8 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) *4/ Windows 10 (32-bit/64-bit version)
CPU *3	Windows computers with Intel® Celeron™ processor 540 (1.8 GHz) or faster CPU. Intel® Core™ i5 M520 processor (2.4 GHz) or equivalent or faster recommended.
Main memory *3 *5	2 GB min. 4 GB min. recommended.
Recommended video memory / video card for using 3D motion trace	Video memory: 512 MB min. Video card: Either of the following video cards:  • NVIDIA® GeForce® 200 Series or higher  • ATI RadeonHD5000 Series or higher
Hard disk	Minimum 4.6 GB of Hard disk space is required to install.
Display	XGA 1024 × 768, 16 million colors. WXGA 1280 × 800 min. recommended
Disk drive	DVD-ROM drive
Communications ports	USB port corresponded to USB 2.0, or Ethernet port *6
Supported languages *7	Japanese, English, German, French, Italian, Spanish, simplified Chinese, traditional Chinese, Korean

<sup>\*1.</sup> Sysmac Studio Operating System Precaution: System requirements and hard disk space may vary with the system environment.

<sup>\*2.</sup> The following restrictions apply to some application operations when Sysmac Studio is used with Microsoft Windows 7, Windows 8 / Windows 8.1 or Windows10.

Application	Restriction
CX-Designer	If a new Windows 7, Windows 8/Windows 8.1 or Windows 10 font (e.g., Meiryo) is used in a project, the font size on labels may be bigger and protrude from the components if the project is transferred from CX-Designer running on a Windows XP or earlier OS to the NS/NSJ.
CX-Integrator/Network Configurator	Although you can install CPS files, EDS files, Expansion Modules, and Interface Modules, the virtual store function of Windows 7, Windows 8/Windows 8.1 or Windows 10 imposes the following restrictions on the use of the software after installation.  • If another user logs in, the applications data will need to be installed again.  • The CPS files will not be automatically updated.  These restrictions will not exist if application data is installed using Run as Administrator.
CX-ConfiguratorFDT	.NET Framework 3.5.1 is required to install when CX-ConfiguratorFDT is used with Windows 8/

<sup>\*3.</sup> If you create a user program with a memory size that exceeds 20 MB, use the 64-bit edition of the operating system and 8 GB or more of RAM. If the user program size is large, we recommend that you use the 64-bit edition of the operating system, an Intel® Core<sup>TM</sup> i7 processor or the equivalent, and 8 GB or more of RAM.

- \*4. Windows 8.1 Update (KB2919355) must be applied.
- \*5. The amount of memory required varies with the Support Software used in Sysmac Studio for the following Support Software. Refer to user documentation for individual Support Software for details. CX-Designer, CX-Protocol, and Network Configurator
- \*6. Refer to the hardware manual for your CPU unit for hardware connection methods and cables to connect the computer and CPU unit.
- \*7. Supported only by the Sysmac Studio version 1.01 or higher about German, French, Italian and Spanish.
  - Supported only by the Sysmac Studio version 1.02 or higher about simplified Chinese, traditional Chinese and Korean.

<sup>\*1.</sup> Please use the Sysmac Studio to create the project of the NA Series. \*2. Please purchase the required number of SECS/GEM Configurator licenses.

If you use Vision&Robot integrated simulation with Robot Additional Option, use the 64-bit edition of the operating system, an Intel® Core™ i5 processor or the equivalent, and 8 GB or more of RAM.

## **Common Function Specifications**

		Item	Function	Applicable versions
	EtherCAT	Configuration and Setup	You can create a configuration in the Sysmac Studio of the EtherCAT slaves connected to the built-in EtherCAT port of the NJ/NX-series CPU Unit or NY-series Industrial PC, and set the parameters for the EtherCAT masters and slaves.	All versions
		Registering slaves	You can set up devices by dragging slaves from the device list displayed in the Toolbox Pane to the locations where you want to connect them.	
		Changing the Coupler model	You change the model number or unit version of a Coupler Unit. Use this function to change the model number and version of the Coupler Unit registered in the project to the new model number and version when replacing a Coupler Unit.	Ver. 1.09 or higher
		Setting master parameters	You set the common parameters of the EtherCAT network (e.g., the fail-soft operation and wait time for slave startup settings).	
		Setting slave parameters	You set the standard slave parameters and assign PDOs (process data objects).	
		Comparing and merging network configuration information	The EtherCAT network configuration information in the NJ/NX-series CPU Unit or NY-series Industrial PC and in the Sysmac Studio are compared and the differences are displayed.	All versions
		Transferring the network configuration information	The EtherCAT network configuration information is transferred to the NJ/NX-series CPU Unit or NY-series Industrial PC. Or, the EtherCAT network configuration information in the CPU Unit or PC is transferred to the Sysmac Studio and displayed in the EtherCAT Editor.	
		Installing ESI files	ESI (EtherCAT slave information) files are installed.	
	EtherCAT s	Slave Terminal Configuration	The configuration of any Slave Terminal that is connected to an EtherCAT network is created on the Sysmac Studio. The NX Units that compose the Slave Terminal are set in the configuration.	
		Registering NX Units	A Slave Terminal is built by dragging NX Units from the device list displayed in the Toolbox to the locations where you want to mount them.	
		Setting NX Units	The I/O allocations, mounting settings, and Unit operation settings of the NX Units are edited.	Ver. 1.06 or higher
Setting		Displaying the width of a Slave Terminal configuration	The width of a Slave Terminal is displayed based on the Unit configuration information.	
Parameters		Comparing and merging the Slave Terminal configuration information	When online, you can compare the configuration information in the project with the physical configuration. You can also select the missing Units and add them to the project.	
		Transferring the Slave Terminal configuration information	The Unit configuration information is transferred to the CPU Unit or NY-series Industrial PC using the synchronize function.	
	CPU/Expar Setup	nsion Rack Configuration and	You create the configuration in the Sysmac Studio of the Units mounted in the CPU Rack and Expansion Racks of NJ-series and NX1P2 CPU Units and set the Special Units.	
		Registering Units	A Rack is built by dragging Units from the device list displayed in the Toolbox Pane to the locations where you want to mount them.	
		Creating Racks	An Expansion Rack (Power Supply Unit, I/O Interface Unit, and End Cover) is added.	
		Switching Unit displays	For NJ-series CPU Units, model numbers, unit numbers, and slot numbers are displayed. For NX1P2 CPU Units, model numbers and unit numbers are displayed. *1	
		Setting Special Units	The input time constants are set for Input Units and parameters are set for Special Units.	
		Displaying Rack widths, current consumption, and power consumption	For NJ-series CPU Units, rack width, current consumption, and power consumption are displayed based on the Unit configuration information.  For NX1P2 CPU Units, rack width is displayed based on the Unit configuration information. *1	All versions
		Comparing the CPU/ Expansion Rack configuration information with the physical configuration	When online, you can compare the configuration information in the project with the physical configuration. You can also select the missing Units and add them.	
		Transferring the CPU/ Expansion Rack configuration information	The Unit configuration information is transferred using the synchronization function.	
		Printing the Unit configuration	The Unit configuration information is printed.	

**<sup>\*1.</sup>** Version 1.17 or higher.

		Item	Function	Applicable versions
	Controller	Setup	The Controller Setup is used to change settings related to the operation of the Controller. The Controller Setup contains PLC Function Module operation settings and built-in EtherNet/IP Function Module port settings.	
		Operation Settings	The Startup Mode, SD Memory Card diagnosis at Startup, Write Protection at Startup, Controller Error Level Changes *2, and other settings are made.	
		Transferring Operation Settings	The synchronization function is used to transfer the operation settings to the NJ/NX-series CPU Unit or NY-series Industrial PC.	All versions
		Built-in EtherNet/IP Port Settings	These settings are made to perform communications using the built-in EtherNet/IP port of the NJ/NX-series CPU Unit or NY-series Industrial PC.	
		Transferring Built-in EtherNet/IP Port Settings	The synchronization function is used to transfer the Built-in EtherNet/IP Port Settings to the NJ/NX-series CPU Unit or NY-series Industrial PC.	
		Built-in I/O Settings	You make the settings related to built-in I/O of the NX1P2 CPU Unit.	
		Transferring Built-in I/O Settings	The synchronization function is used to transfer the built-in I/O settings to the NX1P2 CPU Unit.	
		Option Board Settings	You make the settings related to the option boards mounted on the NX1P2 CPU Unit.	
		Transferring Option Board Settings	The synchronization function is used to transfer the option board settings to the NX1P2 CPU Unit.	Ver. 1.17 or higher
		Memory Settings	You make the settings related to the memory area for CJ-series Units in the NX1P2 CPU Unit.	
		Transferring Memory Settings	The synchronization function is used to transfer the memory settings to the NX1P2 CPU Unit.	
	Motion Cor	ntrol Setup	The Motion Control Setup is used to create the axes to use in motion control instructions, assign those axes to Servo Drives and encoders, and set axis parameters.	
		Axis Settings	Axes are added to the project.	
		Axis Setting Table	The Axis Setting Table is a table of all registered axis parameters. You can edit any axis parameters here just as you can on the Axis Settings Tab Page.	
	Axes Grou	p Settings	You can set up axes to perform interpolated motions as an axes group.	
		Axes Group Basic Settings	Set the axes group number, whether to use the axes group, the composition, and the composition axes.	
		Operation Settings	Set the interpolated velocity, the maximum interpolated acceleration and deceleration, and the interpolated operation settings.	All versions
	Cam Data Settings		The Cam Data Settings are used to create electronic cam data. When you build the project for the Controller, a cam table is created according to the Cam Data Settings.	
Setting Parameters		Registering cam data settings	Cam data settings is added to the project.	
· urumotoro		Editing cam data settings	You can set properties and node points for cam data settings.	
		Transferring cam data settings Importing cam data settings	You can select to transfer all or part of the cam data.  You can import cam data settings from a CSV file.	
		Exporting cam data settings	You can export cam data to a CSV file.	
		Registering cam definitions	You add new cam definitions to change a cam table in the program.	
		Editing cam definitions	You set cam definitions.	Ver.1.09 or high
		Transferring cam definitions	You transfer cam definitions to the Controller.	ver.1.00 or riight
		Exporting cam tables	You can export a cam table to a CSV file.	
		Transferring cam tables from the Controller to files	You can save a cam table in the NJ/NX-series CPU Unit or NY-series Industrial PC to a CSV file.	
		Transferring cam tables from files to the Controller	You can transfer a cam table that is saved in a CSV file to update the contents of a cam table that is already in the NJ/NX-series CPU Unit or NY-series Industrial PC.	
		Superimposing Cam Table	You can superimpose the cam table from a CSV file on the cam profile curve position graph that is currently displayed.	
	Task Settin	ngs	Programs are executed in tasks in the NJ/NX-series CPU Unit or NY-series Industrial PC. The Task Settings define the execution period, the execution timing, the programs executed by the task, the I/O refreshing performed by the task, and which variables to share between tasks.	
		Registering tasks	The tasks, which are used to execute programs, are registered.	
		Setting task I/O	The task I/O settings define what Units the task should perform I/O refreshing for.	All versions
		Assigning programs	Program assignments define what programs a task will execute.	All versions
		Setting exclusive control of variables in tasks	You can specify if a task can write to its own values (known as a refreshing task) or if it can only access them (an accessing task) for global variables. This ensures concurrency for global variable values from all tasks that reference them.	
	I/O Map Se	ttings	The I/O ports that correspond to the registered EtherCAT slaves and to the registered Units on the CPU Rack and Expansion Racks are displayed. The I/O Map is edited to assign variables to I/O ports. The variables are used in the user program.	
		Displaying I/O ports	I/O ports are displayed based on the configuration information of the devices (slaves and Units).	
		Assigning variables	Variables are assigned to I/O ports.	
		Creating device variables	Device variables are created in the I/O Map. You can either automatically create a device variable or manually enter the device variable to create.	
		Checking I/O assignments	The assignments of external I/O devices and variables are checked.	

**<sup>\*2.</sup>** Changing event levels for Controller errors is supported by version 1.04 or higher.

		Item	Function	Applicable versions
	Vision Sen	sor Settings	You can set and calibrate Vision Sensors. Refer to "Function Specifications of Vision Sensor Functions".	Ver.1.01 or higher
	Displacem	ent Sensor Settings	You can set and calibrate Displacement Sensors.  Refer to "Function Specifications of Displacement Sensor Functions".	Ver.1.05 or higher
Setting Parameters	DB Connection Function Settings  EtherNet/IP Connection Settings		You can set and transfer the DB connection function settings.  Refer to "Function Specifications of DB Connection Function".	Ver. 1.06 or higher with the NJ501-1□20 selected
			You can make settings related to tag data links (connections) in an EtherNet/IP network. Refer to "Function Specifications of EtherNet/IP Connection Settings".	Ver. 1.10 or higher
	EtherNet/IF	Slave Terminal Settings	You can make and transfer settings for EtherNet/IP Slave Terminals. Refer to "Functional Specifications of EtherNet/IP Slave Terminal Settings" for details.	Ver. 1.11 or higher
	NA-series Settings	Programmable Terminal (PT)	You can make settings and transfer projects for NA-series Programmable Terminals. Refer to "Functional Specifications of HMI".	Ver. 1.11 or higher
	Instruction list (Toolbox)		A hierarchy of the instructions that you can use is displayed in the Toolbox. You can drag the required instruction to a program in the Ladder Editor or ST Editor to insert the instruction.	All versions
	Programm	ing ladder diagrams	Ladder diagram programming involves connecting rung components with connecting lines to build algorithms. Rung components and connecting lines are entered in the Ladder Editor.	
		Starting the Ladder Editor	The Ladder Editor for the program is started.	
		Adding and deleting sections	You can divide your ladder diagrams into smaller units for easier management.  These units of division are called sections.	
		Inserting rung components	You insert rung components in the Ladder Editor to create an algorithm.	
		Inserting and deleting	You can insert a function block instruction or user-defined function block into the	
		Inserting and deleting functions	Ladder Editor.  You can insert a function instruction or user-defined function into the Ladder Editor.	
		Inserting and deleting inline	You can insert a rung component in a ladder diagram to enable programming in ST. This allows you to include ST in a ladder diagram.	All versions
		Editing rung components	You can copy and past rung components.	
		Inserting and deleting jump labels and jumps	You can insert a jump label in the rung to jump to and then specify that jump label when you insert a jump.	
		Inserting and deleting bookmarks	You can add bookmarks to the beginning of rungs and move between them.	
		Rung comments	You can add comments to rungs.	
		Displaying rung errors	When you enter a rung component, the format is always checked and any mistakes are displayed as errors. If there are any errors, a red line is displayed between the rung number and the left bus bar.	
		Entry assistance	When you enter instructions or parameters, each character that you enter from the keyboard narrows the list of candidates that is displayed for selection.	
Programming		Displaying variable comments *3	A specified variable comment can be displayed with each variable of rung components on the ladder diagrams.  You can change the length of the displayed variable comments to make them easier to read. *4	Ver.1.01 or higher
	Programm	ing structured text	You combine different ST statements to build algorithms.	
		Starting the ST Editor	The ST Editor for programs or for functions/function blocks is started.	
		Editing ST	You combine different ST statements to build algorithms.	
		Entering calls to functions and function blocks	You can enter the first character of the instance name of the function or the function block in the ST Editor to call and enter a function or function block.	
		Entering constants	You can enter constants in the ST Editor.	
		Entering comments	Enter "(*" at the beginning and "*)" at the end of any text to be treated as a comment in the ST Editor. If you only want to comment out a single line, enter a double forward slash (//) at the beginning of the line.	All versions
		Copying, pasting, and deleting ST elements	You can copy, paste, and delete text strings.	
		Indenting	You can indent nested statements to make them easier to read.	
		Moving to a specified line	You can specify a line number to jump directly to that line.	
		Bookmarks	You can add bookmarks to any lines and move between them.	
		Entry assistance	When you enter instructions or parameters, each character that you enter from the keyboard narrows the list of candidates that is displayed for selection.	
	Namespac	es	Namespaces allow you to group and nest the names of functions, function block definitions, and data types so that you can manage them. This reduces the chance of duplicated names and makes the entities easier to access.	Ver.1.02 or higher
	Variable M	anager	A list of the variables in the global and local variable tables is displayed in a separate window. You can display variable usage, sort and filter the variables, edit and delete variables, or move variables while displaying another editing view.	Ver.1.04 or higher
	Changing type comm	variable comments and data	You can globally change variable comments and data type comments to other comments. You can change the comments to different language for users in a different country.	

<sup>\*3.</sup> Displaying comments for members of arrays, structures, and unions and displaying long comments for variables (up to five lines) are supported by version 1.04 or higher.
\*4. Changing the length of the displayed variable comments is supported by version 1.05 or higher.

	Item		Function	Applicable versions
	Sorting an	d filtering variables	You can sort and filter the variables in each variable table.	Ver.1.08 or highe
	Searching	and replacing	You can search for and replace strings in the data of a project.	All versions
	Retrace searching		You can search for the program inputs and the input parameters to functions or function blocks that use the selected variable if the selected variable is used as a program output or as the output parameter of a function or function block. Also, you can search for the program outputs and the output parameters to functions or function blocks that use the selected variable if the selected variable is used as a program input or as the input parameter of a function or function block.	
Programming	Jumping		You can jump to the specified rung number or line number in the program.	
	B 11.0	Building	The programs in the project are converted into a format that is executable in the NJ/NX-series CPU Unit or NY-series Industrial PC.	All versions
	Building	Rebuilding	A rebuild is used to build project programs that have already been built.	
		Aborting a build operation	You can abort a build operation.	
	Creating a	pplications for NA-series PTs	You can create and transfer pages and subroutines for NA-series Programmable Terminals.  Refer to "Functional Specifications of HMI".	Ver.1.11 or higher
_	Library		You can create functions, function block definitions, programs *5, and data types in a library file to use them as objects in other projects.	
Reuse Functions		Creating libraries	You can create library files to enable using functions, function block definitions, and data types in other projects.	Ver.1.02 or higher
		Using libraries	You can access and reuse objects from library files that were created in other projects.	
		Creating a project file	A project file is created.	
		Opening a project file	A project file is opened.	
		Saving the project file	The project file is saved.	All versions
		Saving a project file under a different name	A project file is saved under a different name.	
	File operations	Project update history management	You can assign numbers to projects to manage the project history.	Ver.1.03 or higher
		Exporting a project file	You can export a project to an .smc2 or .csm2 project file *6. You can also export a project to a previous project file format, i.e., .smc or .csm.*7.	All versions  Ver.1.04 or higher
		Importing a project file	You can import a project from an .smc2 *6, .csm2 *6, .smc, or .csm *7 project file.	
		Importing a ST project file	Import of ST program files created by the Simulink $^{\! @}$ PLC Coder $^{\! {\rm TM}}$ (version R2013a or higher) from MathWorks $^{\! @}$ Inc.	
		Offline comparison	You can compare the data for an open project with the data for a project file and display the results. You can also compare the open project with an exported .smc2 *6 or .smc project file.  Or, you can merge detailed comparison results. *8	Ver.1.02 or higher
		Importing motor sizing tool results	You can import the EtherCAT configuration and motion control settings created by the motor sizing tool.	Ver.1.16 or higher
File	Cutting, copying, and pasting		You can cut, copy, or paste items that are selected in the Multiview Explorer or any of the editors.	
Operations	Synchronize		The project file in the computer is compared with the data in the online NJ/NX-series CPU Unit or NY-series Industrial PC and any differences are displayed. You can specify the transfer direction for any type of data and transfer all of the data.	All versions
	Batch transfer		You transfer data between the computer and NJ/NX-series CPU Unit or NY-series Industrial PC that are connected online. You can select the same data to transfer as in the synchronization operation. Unlike the synchronization operation, the data is transferred in the specified direction without displaying the comparison results.	Ver.1.09 or higher
	Printing		You can print various data. You can select the items to print.	
	Clear All M	lemory	The Clear All Memory Menu command is used to initialize the user program, Controller Configurations and Setup, and variables in the CPU Unit to the defaults from the Sysmac Studio.	All versions
	SD Memory Cards		The following procedures are used to execute file operations for the SD Memory Card mounted in the NJ/NX-series CPU Unit or the virtual SD Memory Card of the NY-series Industrial PC (hereinafter called SD Memory Card), and to copy files between the SD Memory Card and computer.	
		Formatting the SD Memory Card	The SD Memory Card is formatted.	
		Displaying properties	The properties of the selected file or folder in the SD Memory Card are displayed.	All versions
		Copying files and folders in the SD Memory Card	The selected file or folder in the SD Memory Card is copied to the SD Memory Card.	
		Copying files and folders between the SD Memory Card and the computer	The selected file or folder in the SD Memory Card is copied to the computer. Or, the selected file or folder in the computer is copied to the SD Memory Card.	

<sup>\*5.</sup> Creating programs in a library file is supported by version 1.06 or higher.
\*6. Supported only by the Sysmac Studio version 1.08 or higher.
\*7. The .csm format is supported by version 1.04 or higher. The size of a csm file is smaller than the size of the smc file.
\*8. Merging detailed comparison results is supported by version 1.03 or higher.

		Item	Function	Applicable versions
	Monitoring		Variables are monitored during ladder program execution. You can monitor the TRUE/FALSE status of inputs and outputs and the present values of variables in the NJ/NX-series CPU Unit or NY-series Industrial PC. You can monitor operation on the Ladder Editor, ST Editor, Watch Tab Page, or I/O Map.	All versions
	Differential monitoring		You can detect the number of times the specified BOOL variable or BOOL member changes to TRUE or FALSE and display the count in the Differential Monitor Window. You can check if bits turn ON and OFF and the number of times that they turn ON and OFF.	Ver.1.04 or higher
	Changing   FALSE	present values and TRUE/	You can change the values of variables that are used in the user program and settings to any desired value, and you can change program inputs and outputs to TRUE or FALSE. This allows you to check the operation of the user program and settings.	
Debugging	Changing to	the present values of	You can change the present values of user-defined variables, system-defined variables, and device variables as required. You can do this in the Ladder Editor, ST Editor, Watch Tab Page or I/O Map.	
	Forced ref	reshing	Forced refreshing allows the user to refresh external inputs and outputs with user-specified values from the Sysmac Studio. The specified value is retained even if the value of the variable is overwritten from the user program. You can use forced refreshing to force BOOL variables to TRUE or FALSE in the Ladder Editor, Watch Tab Page, or I/O Map.	All versions
	Online edit	ting	Online editing allows you to edit programs on systems that are currently in operation. Online editing can be used to edit only POUs and global variables. User-defined data types cannot be edited with online editing.	
	Cross Reference Tab Page		Cross references allow you to see the programs and locations where program elements (variables, data types, I/O ports, functions, or function blocks) are used. You can view all locations where an element is used from this list.	
	Data tracing		Data tracing allows you to sample the specified variables and store the values of the variables in trace memory without any programming. You can choose between two continuous trace methods: a triggered trace, where you set a trigger condition and data is saved before and after that condition is met, or a continuous trace, in which continuous sampling is performed without any trigger and the results are stored in a file on your computer. However, you can still display data retrieved on the Sysmac Studio and save those results to a file even if you use a triggered trace. These same functions can be used with the Simulator as well.	
		Setting sampling intervals	The interval to perform sampling on the target data is set. Sampling is performed for the specified task period, at the specified time, or when a trace sampling instruction is executed.	
		Setting triggers	To perform a triggered trace, you set a condition to trigger sampling. A suitable trigger condition is set to record data before and after an event.	
		Setting a continuous trace	The method to save the data traced during a continuous trace is set.	
		Setting variables to sample	The variables to store in trace memory are registered. The sampling intervals can also be set.	All versions
Debugging		Starting and stopping tracing	The data trace settings are transferred to the NJ/NX-series CPU Unit or NY-series Industrial PC and the tracing starts. If you selected <i>Trigger (Single)</i> as the trace type, tracing waits for the trigger to begin sampling. If you selected Continuous, sampling begins immediately and all traced data is transferred to the computer as it is gathered and saved to a file.	All versions
		Displaying trace results	You view the results of the traced data in either a chart or the 3D Motion Monitor. After sampling begins, sample data is immediately transferred and drawn on the graph. The trace target variable table shows the maximum, minimum, and average values for each variable.  You can change the line colors on the graph. \$10  You can consecutively read and display continuous trace results from more than one file. \$11	
		Exporting/ Importing trace results	Trace results are saved within your project automatically when you save the project on the Sysmac Studio. If you want to save this data as a separate file, you can export the data to a CSV file. You can import trace results that you have exported.	
		Printing trace results	You can print out data trace settings along with digital and analog charts.	
	Debugging	Vision Sensors	You can debug the Vision Sensor offline. Refer to "Function Specifications of Vision Sensor Functions".	Ver.1.01 or higher
	Debugging Displacement Sensors		You can debug Displacement Sensors offline. Refer to "Function Specifications of Displacement Sensor Functions".	Ver.1.05 or higher

<sup>\*9.</sup> Changing present values in the Ladder Editor or ST Editor is supported by version 1.03 or higher.
\*10. Changing the colors of graph lines is supported by version 1.01 or higher.
\*11. Consecutively reading and displaying continuous trace results from more than one file is supported by version 1.05 or higher.

		Item	Function	Applicable versions	
	Programs 1	or debugging	You can create programs for debugging that are used only to execute simulations and specify virtual inputs for simulation.		
		Selecting what to simulate	You can select the programs to simulate from all of the programs in the Sysmac Studio. Programs can be dragged to select them.	All versions	
		Setting breakpoints	You can set breakpoints to stop the simulation in the Program Editor.		
		Evenuting and stemping	You can control simulation execution to monitor the user program or to check operation through data tracing. Step execution and pausing are also possible.		
		Executing and stopping simulations	You can perform a linked simulation between sequence control and continuous control (operations controlled by Simulink) to debug the sequence control program and continuous control program. *12	Ver.1.09 or higher	
	Executing	Changing the simulation speed	You can change the execution speed.	All versions	
O'	simulation	Task period simulation	You can display the task periods.		
Simulation		Batch transfer of the present values of variables	You can save the values of variables at specific times during simulations in a file, or you can write the values of variables that were saved in a file back to the Simulator. This allows you to write the initial values of variables, e.g., for test applications, before you start a simulation.	Ver.1.02 or higher	
		Integrated NS-series PT simulation *13	You can simulate the linked operation of a sequence program and an NS-series Programmable Terminal to debug the sequence program and screen data offline.		
		Simultaneous simulation of Controller and NA-series PT	You can simultaneously simulate sequence control and NA-series PT operation, including displaying pages and subroutines created with Visual Basic and debugging the sequence programming.	Ver.1.11 or higher	
	Setting	Creating 3D equipment models	You can create a 3D equipment model at the control target to monitor with the 3D Motion Monitor function.		
	the virtual equipment	3D Motion Monitor Display Mode	You set the axis variables for each element of the 3D equipment model, and then set the 3D equipment into motion according to those axis motions.	All versions	
	Displaying 2D paths		You can display the 2D paths of the markers for the projections in the 3D display.		
	Displaying unit production information		You can display the production information of the NJ/NX-series CPU Unit or NY-series Industrial PC, and Special Units, including the models of the Units and unit versions.		
	Monitoring task execution times		You can monitor the execution time of each task when the user program is executed on an NJ/NX-series CPU Unit, NY-series Industrial PC, or in the Simulator. When the Simulator is connected, you can also monitor the real processing time of tasks. This allows you to perform a Controller performance test.	All versions	
	Troubleshooting		You can use troubleshooting to check the errors that occurred in the Controller, display corrections for the errors, and clear the errors.		
		Controller errors	Any current Controller errors are displayed. (Observations and information are not displayed.)		
		User-defined errors	Information is displayed on current errors.		
Monitorina		Controller event log	You can display a log of Controller events (including Controller errors and Controller information). (You cannot display logs from EtherCAT slaves.)	All versions	
Information		User-defined event log	The log of user-defined events that were stored for the Create User-defined Error (SetAlarm) instruction and the Create User-defined Information (SetInfo) instruction is displayed.		
		Event Settings Table	The Event Setting Table is used to register the contents displayed on the Sysmac Studio and on HMIs for User-defined events that occur for execution of the Create User-defined Error (SetAlarm) instruction and the Create User-defined Information (SetInfo) instruction.		
	User memory usage monitor		The space that is used by the user program that you are editing in the Sysmac Studio is displayed in relation to the size of memory for the NJ/NX-series CPU Unit or NY-series Industrial PC.		
	Setting clo	ck information	You can read and set the clock of NJ/NX-series CPU Unit or NY-series Industrial PC. The computer's clock information is also displayed.		
	DB connec	tion function	You can monitor information for the DB connection. Refer to "Function Specifications of DB Connection Function".	Ver. 1.06 or higher with the NJ501-1□20 selected	
Communi- cations		ne with a Controller	An online connection is established with the Controller. You also can transfer a project from the connected Controller to the computer with a simple operation without creating a new project or opening an existing project. *6 When you go offline, any forced refreshing is cleared.	All versions	

<sup>\*6.</sup> Supported only by the Sysmac Studio version 1.08 or higher. \*12.MATLAB®/Simulink R2013a or higher is required. \*13.CX-Designer version 3.41 or higher is required.

		Item	Function	Applicable versions
	Changing t	the operating mode of the	There are two operating modes for NJ/NX-series CPU Unit or NY-series Industrial PC, depending on if control programs are executed or not. These are RUN mode and PROGRAM mode.	-
	Resetting t	he Controller	The operations and status when the power supply to the Controller is cycled are emulated. This can be performed only in PROGRAM mode. You cannot reset the Controller in RUN mode.	
	Backup fur	nctions	You can back up, restore, and compare the user program and other data of the NJ/ NX-series CPU Unit or NY-series Industrial PC to replace hardware, such as the CPU Unit, or to restore device data.	- All versions
Maintenance		Variables and memory backup	You can back up the contents of retained memory to a file and restore the contents of the backup file.  You can individually select the retained variables to restore. *14	
		Controller backup	You can back up data (user program and settings, variable values, memory values, Unit settings, and slave settings) from a Controller to a file and restore the backed up data from the file to the Controller.	
		SD Memory Card backup	You can backup the Controller data to an SD Memory Card mounted in the NJ/NX-series CPU Unit or to the Virtual SD Memory Card of the NY-series Industrial PC, or compare the Controller data to the data in these SD Memory Cards.	Ver.1.04 or higher
		Importing/exporting to/from backup files	You can import the data in a backup file created for a Controller backup or SD Memory Card backup to a project. Also, you can export project data to a backup file.	
	Prevention of incorrect connections	Confirming CPU Unit names and serial IDs	If the name or the serial ID is different between the project and the CPU Unit when an online connection is established, a confirmation dialog box is displayed.	
	Prevention of incorrect operation	Operation authority verification	You can set any of five levels of operation authority (Administrator, Designer, Maintainer, Operator, and Observer) for a Sysmac Studio project file or NJ/NX-series CPU Unit or NY-series Industrial PC to restrict the operations that can be performed according to the operation authority of the user.	
Security		Write protection of the CPU Unit	You can prevent rewriting of data in the CPU Unit from the Sysmac Studio.	All versions
Measures		Authentication of user program execution IDs	You can ensure that a user program cannot be operated on another CPU Unit even if copied.	•
	Prevention of the theft of	User program transfer with no restoration information	The program source code is not transferred. If this option is selected, programs are not displayed even if uploaded from another computer. However, variables and settings are transferred even if this option is selected.	
	assets	Password protection for project files	You can place a password on the file to protect your assets.	
		Data protection	You can set passwords for individual POUs (programs, functions, and function block definitions) to prohibit displaying, changing, and copying them.	Ver.1.02 or higher
Window Operation	Docking		You can dock and undock configuration tab pages, program editors, Watch Tab Pages, Cross Reference Tab Page, and other window parts to/from the main Sysmac Studio window.	Ver.1.09 or higher
	Sysmac St	udio help system	You can access Sysmac Studio operating procedures.	
Online Help	Instruction	s reference	Information is provided on how to use the instructions that are supported by the NJ/NX-series CPU Unit or NY-series Industrial PC.	- All versions
Online neip	System-de	fined variable reference	You can display a list of descriptions of the system-defined variables that you can use on the Sysmac Studio.	
	Keyboard i	mapping reference	You can display a list of convenient shortcut keys that you can use on the Sysmac Studio.	

 $<sup>\</sup>textcolor{red}{\textbf{\$14.}} \textbf{Individual selection of the retained variables to restore is supported by version 1.05 or higher.}$ 

### **Function Specifications of DB Connection Function**

		Item	Function
Setting parameters		rs	-
	DBMS se	ttings	The database to connect is selected.
	Run mod service	e setting of the DB connection	The Operation Mode is selected to send SQL statements when DB connection instructions are executed or Test Mode is selected to not send SQL statements when DB connection instructions are executed.
-	Spooling settings  Operation log settings		You can set the service so that SQL statements are spooled when problems occur and resent when operation is restored.
			Settings are made for the execution log for execution of the DB connection service, the debug log for execution of SQL statements for the DB connection service, and the SQL execution failure log for SQL execution failures.
-	Database settings	connection service shutdown	Settings are made to control operation in order to end the DB connection service after automatically storing the operation log files on an SD Memory Card.
Program	Programming DB connection instructions		You can use the following DB connection instructions to write the user program for controlling the data in the database.  DB_Insert (Insert DB Record), DB_Select (Retrieve DB Record), DB_Update (Update DB Record), and DB_Delete (Delete DB Record)
Monitoring information		nation	-
	Monitoring the DB connection service		The status of the DB connection service is monitored.
	Monitoring the DB connections		The status of each DB connection is monitored.
	Displayin	g the operation logs	The contents of the execution log, debug log, and SQL execution failure log are displayed.

Note: The DB connection service can be used if the NJ501-1□20 is selected with Sysmac Studio version 1.06 or higher. The DB connection service can be used if the NJ101-□□20 is selected with Sysmac Studio version 1.14 or higher.

### Function Specifications of EtherNet/IP Connection Settings

		Item	Function
EtherNe	EtherNet/IP Connection Settings		Functions related to tag data link (connection) settings in the EtherNet/IP network are provided.
		Editing Tag Sets	You create tags and tag sets using network variables.
	Setting	<b>Editing Target Devices</b>	You add target devices to connect to.
	Connections	Editing Connections	You select tag sets from a list and create connections.
		Adding EDS Files	You can add the types of EtherNet/IP devices that can be set as targets.
	Transferring Batch Transfer  Connections Individual Transfer and		All the connection settings in the Controller or the project are transferred at the same time.
		You can transfer or compare the connection settings of each EtherNet/IP device individually.	
		Status Monitor	The operating status of one or more connections is displayed. You can start or stop all the connections at the same time.
	Monitoring Connections	Tag/Tag Set Monitor	The detailed operation information of tags and tag sets, such as the presence or absence of tags and connection times of tag sets, is displayed.
		Ethernet Information Monitor	The detailed operation information of EtherNet/IP devices, such as bandwidth usage (pps), is displayed.

Note: Supported only by the Sysmac Studio version 1.10 or higher.

### Function Specifications of EtherNet/IP Slave Terminal Settings

	Item	Function
EtherNe	et/IP Slave Terminal Configuration and Setup	You create the configuration of Slave Terminal to be connected to the EtherNet/IP network on the Sysmac Studio and set the NX Units that compose the Slave Terminal.
	Registering the NX Units	You configure the Slave Terminal by dragging the NX Units from the device list displayed in the Toolbox to the positions where to mount the Units.
	Setting the NX Units	You edit the I/O allocation settings, mounting settings and Unit operation settings of the NX Units.
	Displaying the Width of Slave Terminal Configuration	The width of the Slave Terminal configuration is displayed based on the Unit configuration information.
	Comparing and Merging the Slave Terminal Configuration Information	You can compare the configuration information on the project with actual configuration online, select the Units with different information to correct, and merge the information.
	Transferring the Slave Terminal Configuration Information	You transfer the Unit configuration information to the Slave Terminal.

**Note:** Supported only by the Sysmac Studio version 1.11 or higher.

### **Function Specifications of Safety Control Units**

	lt <sub>4</sub>	em	Function
	Safety I/O Sett		You make a setting for safety process data communications and connection with safety I/O devices
	Calciy #0 CCit	Safety Process Data Communications Settings	You select Safety I/O Units to perform safety process data communications (FSoE communications) and make necessary settings.
		Safety Device Allocation	You set the connection between Safety I/O Units and safety devices.
Catting		Settings  Exposed Variable Settings	You set whether to expose global variables of the Safety CPU Unit. The values of exposed variables
Setting Parameters	Standard I/O Settings	Standard Process Data	can be referenced from NJ/NX-series CPU Units and NY-series Industrial PCs.  You set the devices and ports of the Standard I/O Units for the exposed variables of the Safety CPU
	Communications *1		Unit.
	Safety Task Se		You define the execution cycle and timing of the safety task and programs to be executed in the task
	Assigning Programs		You assign safety programs to execute to the task.
	I/O Map Setting	gs	The ports of Safety I/O Units used in safety process data communications are displayed. You assign device variables used in safety programs to the I/O ports.
	Instruction Lis	t (Toolbox)	A hierarchy of the functions and function blocks that you can use is displayed in the Toolbox. You can drag the required functions and function blocks onto the FBD editor to insert it to a safety program.
	FBD Programn	ning	You connect variables, functions, and function blocks with connecting lines to build networks. The FBD editor is used to enter them.
		Adding FBD Networks	You create FBD networks on the FBD editor to create algorithms.
		Inserting and Deleting Functions and Function blocks	You insert and delete functions and function blocks on the FBD editor.
		Entry Assistance	When you enter functions, function blocks, or parameters, each character that you enter from the keyboard narrows the list of candidates that is displayed for selection.
Creating Safety		Commenting Out FBD Networks	You can comment out each FBD network. When a network is commented out, it is no longer executed
Programs	Creating Varia	bles	You create variables used in safety programs in the global or local variable table.
	User-defined F	unction Blocks	You create user-defined function blocks.
		Help Reference *2	You can display the user-defined function block help with the popup menu or shortcut key.
	Export/Import		POUs can be exported and imported.
		Programs *3	You can export/import POUs.
		User-defined Function Blocks *2	You can export/import user-defined function blocks.
	Searching and	Replacing	You can search for and replace strings in the variable tables, programs, and function blocks of a Safety CPU Unit.
	Monitoring		Variables are monitored during safety program execution. You can monitor the present values of device variables assigned to Safety I/O Units and user-defined variables. The values can be monitored on the FBD editor or Watch Tab Page.
	Changing the I	Present Values of Variables	You can change the present values of user-defined variables and device variables as required. You can do this on the FBD editor or Watch Tab Page.
Debugging	Forced Refres	hing	The inputs from external devices and outputs to external devices are refreshed with a specified value on the Sysmac Studio. The specified value is retained even if the value of the variable is overwritten from the user program.  You can use forced refreshing on the FBD editor or Watch Tab Page.
Debugging	Offline Debugg	ging <b>*</b> 4	You can check if the control program logic works as designed in advance using a special debugging function for the Simulator without connecting online with the Safety CPU Unit.
		Initial Value Settings *5	You can set the initial values of variables when you start execution of simulation.
		Feedback Settings *5	You can set input status that is linked to changes in output status when simulator is running.
		Simple Automatic Test *6	You can check that expected values of the outputs to the inputs of the program are designed as intended using the Simulator functions of the Safety CPU Unit.
	User Memory I	Jsage Monitor <b>*</b> 5	The memory usage of the safety control system and usage of safety network such as I/O data size are displayed.
Cafatri	Safety Validati	on	You append the "safety-validated" information to a safety program when you can ensure safety of the program after you complete debugging.
Safety	Changing Operating Mode		There are four operating modes; PROGRAM mode, DEBUG mode (STOPPED), DEBUG mode (RUN), and RUN mode. The RUN mode can be selected only for the validated safety programs.
	Prevention of Incorrect Connections	Setting the Node Name	You set a unique name for each Safety CPU Unit to confirm that you operate the correct Safety CPU Unit.
Security Measures	Prevention of Incorrect Operation	Safety Password	You can prevent unauthorized access to safety functions of Safety CPU Units by setting a safety password for online operations that affect the safety functions.
	Prevention of	Data Protection (Programs) *3	You can set passwords for individual programs to prohibit displaying or changing them.
	Theft of Assets	Data Protection (User- defined Function Blocks) *4	You can set passwords for individual user-defined function blocks to prohibit displaying or changing them.

Note: Supported only by the Sysmac Studio version 1.07 or higher.

\*1. Supported if the EtherNet/IP Coupler is selected with Sysmac Studio version 1.11 or higher.

<sup>\*2.</sup> Supported only by the Sysmac Studio version 1.12 or higher.
\*3. Supported only by the Sysmac Studio version 1.17 or higher.
\*4. Supported only by the Sysmac Studio version 1.08 or higher.

**<sup>\*5.</sup>** Supported only by the Sysmac Studio version 1.10 or higher.

**<sup>\*6.</sup>** Supported only by the Sysmac Studio version 1.15 or higher.

### **Function Specifications of HMI**

#### **NA-series Programmable Terminals**

	Ite	e <b>m</b>	Function
	Device	references	Devices, such as Controllers, through which the NA-series PT can read and write information with communications are created on the Sysmac Studio and settings are made for them.
		Displaying internal devices	Controllers that were created in the project are displayed.
		Registering external devices	Devices, such as Controllers, that were not created in the project are registered. The communications settings of the devices to communicate with the NA-series PT and information, such as variables and addresses within the devices that the NA-series PT will read and write, are also registered.
	Mappin	g variables	The information on the devices registered in the device references, such as variables and addresses are mapped to the global variables of the NA-series PT.
	HMI settings		Settings for NA-series PT operation are made.
		Device settings	Settings, such as the startup page, default language, layout of the USB keyboard, automatic logout screen saver, screen brightness, and method to change to the System Menu, are made.
		TCP/IP settings	Settings for the Ethernet port that is built-in to the NA-series PT are made.
Parameter settings		FTP settings	Settings to communicate with FTP clients using the Ethernet port are made.
		NTP settings	Settings to communicate with an NTP server using the Ethernet port are made.
		FINS settings	Settings to communicate with devices that support FINS are made.
		VNC settings	Settings to communicate with VNC clients using the Ethernet port are made.
		Print settings *1	Print settings are made.
	Security	y settings	Settings, such as user registration and permissions to restrict NA-series PT operation and displays are made.
		User account settings	The user names, login passwords, and permissions for each user to operate the NA-series PT are se
		Permission and access level settings	The range of information that can be accessed for different permissions are set.
	Trouble	shooter *2	Troubleshooter settings are made.
	Langua	ge settings	Language settings to perform multi-language displays on the NA-series PT are made.
	Editing	pages	The pages to display on the NA-series PT are edited.
		Adding and deleting pages	Pages are added, deleted, or copied with the Multiview Explorer. Pages can also be copied to othe projects.
		Adding and deleting page groups	Groups to organize and manage pages on the Multiview Explorer are added and deleted. Pages can be added to or moved to the groups.
		Page properties settings	The page type, overlapping, background color, etc., are set in the Properties Window.
		Changing the display language	If using multiple languages is set in the language settings, the resources displayed on the Page Edito are displayed in the language set for each resource.
		Changing the display status of each object *1	You can check display status changes for lamp and other objects on the Page Editor.
		Displaying object configuration	The objects and groups that were added to each page can be confirmed in a tree structure using the Page Explorer.
		Adding objects	Objects, such as buttons or graphics, to display on a page are added by dragging them from the Toolbox to the Page Editor.
		Grouping objects	Settings to operate multiple objects together as a group are made.
		Aligning objects	Multiple objects are aligned.
Creating data and programming		Editing objects	Objects and groups can be copied within a page or to another page. Objects can also be deleted, an locations, sizes, rotations, and position relationships with other objects can be set. Also, labels car be edited \$1.
orogramming		Setting object entry order *1	Entry order of Data Edit objects can be set.
		Object property settings	Properties, such as the colors and shapes of objects and the mapped variables, can be changed. Properties are displayed and changed in the Properties Window.
		Duplicating objects *3	You can duplicate a specified number of objects. Offsets are set to the element numbers of the array set for the object.
		Animation settings	Animation to modify dynamically the appearance of objects are set. Animation is displayed and changed in the Animation Window.
		Event and action settings	The events that can be set for objects and the actions that can be executed when an event occurs are set.
	Progran	nming with Visual Basic	Subroutines are created with Visual Basic.
		Language specifications	Visual Basic 2008 and .NET Compact Framework 3.5 are supported. *4
		Adding subroutine groups	Groups to organize and manage global subroutines on the Multiview Explorer are added or deleted Subroutines can be added or moved to the groups.
		Editing subroutines	Subroutines are created using the Code Editor, which is optimized for Visual Basic.
		Bookmarks	Bookmark can be added to any code line and you can move between the bookmarks.
		Data entry assistance	The characters that are entered from the keyboard are used to display candidates when entering source code.
otor Those enecific	+	are supported by Sysmac S	tudio version 1 11 er bigher

Note: These specifications are supported by Sysmac Studio version 1.11 or higher.

\*1. Supported only by the Sysmac Studio version 1.14 or higher.

\*2. Supported only by the Sysmac Studio version 1.13 or higher.

\*3. Supported only by the Sysmac Studio version 1.16 or higher.

\*4. There are restrictions on the functions that can be used.

**<sup>\*4.</sup>** There are restrictions on the functions that can be used.

	Ite	em		Function
				Settings for detection conditions and displaying messages for user alarms are made.
			d deleting user	Groups to organize and manage user alarms on the Multiview Explorer are added or deleted. User alarms can be created in the groups.
		Registering User Alarm	g and deleting	Settings for detection conditions for user alarms and displaying messages or popup pages are made for user alarm groups.
		Copying us	ser alarms	User alarms can be copied within a group or to another group.
		Event and	action settings	Events and the actions that are executed when the events occur are set for the user alarms. Displaying and changing the settings for events and actions is performed in the Events and Actions Window.
	Control *1		User-defined event settings	Settings for pages that can be changed from user-defined events' display in Troubleshooter.
	Data lo	gging		Data logging is set to log specified data in the NA-series PT at the specified times.
		Adding and sets	d deleting data	Data sets are added to perform data logging.
		Log condit	ion setting	Conditions to perform data logging and target global variables are set for the data sets.
	Broken	-line graph *	<b>k1</b>	Settings for the data that is displayed in a broken-line graph.
		groups	d deleting data	Data groups for which a broken-line graph is drawn are added and deleted.
		Log condit	ion setting	Conditions to display a broken-line graph and target global variables are set for data groups.
	Recipe		d dalaka	Data groups that are retained in the NA-series PT and can be switched for user requests are set.
		Adding and templates	u deleting	Data storage locations, value ranges, and data names are added or deleted.
Creating data and		Recipe data	a settings	The actual data is set for each recipe.
programming	Keypad	d customizat	ion *1	Keypads can be customized.
	Global	events		The events that are detected on any page and the actions that are executed when the events occur are set.
	Resour	ce managem	nent	All of the character strings and graphics that are displayed on pages are managed. Also, registered resources can be indirectly accessed.
			g and deleting aracter strings	The character strings that are displayed on pages are registered and deleted, except for character strings used for user alarms.
			g and deleting strings for user	The character strings used for user alarms are added or deleted.
		Registering document	g and deleting files	Document files that are displayed with the Document Viewer are set or deleted.
		image files		Image files that are displayed for objects are set or deleted.
		Registering movies	g and deleting	Movie files that are displayed for Media Player objects are set or deleted.
			and exporting	The general character strings and alarm character strings can be imported and exported using Excel files.
	Scaling *1 Searching and replacing			Values of variables and objects are converted by a specified a scaling factor set for them.
		reference *1	acing	You can search all strings in a project to find and replace a specified string.  Where a specified program element (variable, data type, page, or resource) is used in a project can be checked with a list.
	Duildin	~		You can access the use locations of the element from the list.  The project is converted into a format that can be executed in the NA corice PT.
	Buildin IAGs (ii gadgets	ntelligent ap	plication	The project is converted into a format that can be executed in the NA-series PT.  Multiple objects and subroutines are combined to create a reusable object.
	gauget	Creating IA	\Gs	An IAG that consists of multiple objects and subroutines is created as a functional unit in an IAG project.
		Creating IA	AG collection	A created IAG is built and saved as a module that can be distributed and reused.
Reusability			ser-defined	You can create user-defined events that can be used in an IAG.
		Using IAGs	3	IAG collection files are imported using the IAG Collection Manager. The imported IAGs are displayed in the Toolbox and can be used in the same way as other objects.
	Custom	objects		The selected objects are registered in a reusable format in the Toolbox.
		Registering objects	g custom	Objects or grouped objects are dragged to the Toolbox to register them.
		Using cust	om objects	Custom objects are displayed on a page by dragging them from the Toolbox to the Page Editor.
	Synchr	onization		The data in the NA-series PT that is online is compared with the data in the Sysmac Studio. You can
File operations	Transferring files via storage media		ia storage media	check the differences and then transfer the data after specifying the transfer direction.  The data in a storage media in the computer is compared with the data in the Sysmac Studio. You can check the differences and then transfer the data to the storage media. You can use the System
	Clearin	g all memory	у	Menu to transfer a saved project file to the NA-series PT.  All of the data except for the clock information is deleted from the NA-series PT.
		_		tudio version 1.11 or higher

Note: These specifications are supported by Sysmac Studio version 1.11 or higher. **\*1.** Supported only by the Sysmac Studio version 1.14 or higher.

Item			Function
	Executing simulations		A project file on the computer is virtually executed to debug it.
Simulation		Setting and clearing breakpoints	Breakpoints can be set at the specified positions in a subroutine.
		Synchronized simulation with Controller Simulator	Sequence control and NA-series PT operation, such as displaying pages and subroutine operation, is simulated together to debug the application in the NA-series PT.
Monitoring information	Setting clock information		The clock information in the NA-series PT can be checked and set.
	Going online with NA-series PT		The computer can be placed online with the NA-series PT. However, information in the NA-series PT, such as the values of variables, cannot be read.
Communications	Upgrading system program		When the Sysmac Studio is online with the NA-series PT, the system program in the NA-series PT can be upgraded as required.
Print *1	Printing		Settings of each project can be printed out.
Security	Preventing malfunctions		If the name or serial ID of the project and the NA-series PT are different when the Sysmac Studio goes online, a confirmation dialog box is displayed.
•	Preventing incorrect operation		You can prevent data in the NA-series PT from being overwritten from the Sysmac Studio.

**Note:** These specifications are supported by Sysmac Studio version 1.11 or higher. **\*1.** Supported only by the Sysmac Studio version 1.14 or higher.

### **Function Specifications of Vision Sensor Functions**

#### **FQ-M-series Vision Sensors**

Į.	ltem	Function
Setting Parameters		-
	General Settings	Displays and sets basic information of the sensor.
	Sensor connection	Changes the connection status of the Sensor, and sets the conditions for communications with the Sensor.
Main Edit	Sensor control in online	Performs various controls for the sensor mode change, data transfer/save, and monitoring.
Walli Luit	Sensor error history	Displays and clears the error history of an online Sensor.
	Tool	Restarts and initializes the sensor, updates the firmware of the sensor, reads sensor data from a file, saves sensor data to a file, prints the sensor parameters, and displays help.
	Image condition Settings	Adjusts the image condition.
	Specifies the calibration pattern	Sets a registered calibration pattern.
Scene data Edit	Registers inspection item	Registers the inspection item to use in the measurement. You can select from the following inspection items: Edge position, Search, Labeling, Shape search
	Calculation Settings	Makes a setting for basic arithmetic operations and function operations using inspection item judgment results and measurement data.
	Logging Settings	Makes a setting for logging measurement results of inspection items and calculation results.
	Output Settings	Makes a setting for data to output to external devices.
	Run Settings	Switch Sensor modes or monitors measurement results.
	Trigger condition Settings	Sets the trigger type and image timing.
	I/O Settings	Sets the conditions of output signals. You can check the status of I/O signal while online.
	Encoder Settings	Make settings for the encoder such as common encoder settings, ring counter settings, and encoder trigger settings.
Sensor system data Edit	Ethernet communication Settings	Makes Ethernet communication settings. You can select data communication from no-protocol data, PLC link data, and programmable no-protocol data.
	EtherCAT communication Settings	Makes the EtherCAT communication settings according to the communication settings of the EtherCAT master.
	Logging condition Settings	Sets the conditions to log to the internal memory of sensor.
	Sensor Settings	Makes the settings for startup scene control function, password setting function, and adjustment judgment function.
Calibration Scene	Data Settings	Calculates, views, and edits the calibration parameters. The Vision Sensor supports general-purpose calibration and calibration for conveyor tracking.
	Offline debugging of sensor operation	Simulates measurements offline without connecting to the Vision Sensor. You can use external image files and perform measurements under the conditions set in the offline settings, then display the results of those measurements.
Debugging	Offline debugging of the sensor control program and sensor operation	Performs a linked simulation between the sequence control of an NJ/NX-series CPU Unit or NY-series Industrial PC and the operation of an FQ-M Sensor in EtherCAT configuration systems. This allows you to debug operation offline from when measurements and other processing are performed for control signals such as measurement triggers through the output of processing results.

Note: Supported only by the Sysmac Studio version 1.01 or higher.

#### **FH-series Vision Sensors**

	tem	Function
ing Parameters		_
	Sensor Information	Displays and sets basic information of the sensor.
Main Edit	Online	Changes the connection status of the sensor, and performs various controls such as sensor restar and initialization.
	Operation View	Monitors the measurement images of the sensor and detailed results of each process unit.
Line Edit	Scene Maintenance View	Edits, manages, and saves the scene groups and scenes.
	Flow Edit	Creates the process flow in combination of user-specified units.
Scene Data Edit	Process Unit Edit	Edits each process unit.
	Camera Settings	Checks the camera connection status and sets the camera's imaging timing and communications spec
	Controller Settings	Makes the system environment settings for the sensor.
	Parallel I/O Settings	Sets the conditions of output signals.
	RS-232C/422 Settings	Makes the RS-232C/422 communications settings.
Sensor System Data Edit	Ethernet Communication Settings	Makes the Ethernet communication settings.
24.4.	EtherNet/IP Communication Settings	Makes the EtherNet/IP communications settings.
	EtherCAT Communication Settings	Makes the EtherCAT communications settings.
	Encoder Settings	Makes the encoder settings.
	Communication Command Customization Tool	Makes the settings for customized communication commands.
	File Saving Tool	Copies and transfers the files in the sensor memory.
	Calibration Support Tool	Checks the calibration information.
	User Data Tool	Edits the data (user data) that can be shared and used in sensors.
	Security Setting Tool *1	Edits the security settings of the sensor.
	Scene Group Save Destination Setting Tool *1	Sets the destination to save the scene group data.
	Image File Save Tool *1	Saves the logging images and image files stored in the sensor memory.
	Registered Image Management Tool *1	Saves the images used for model registration and reference registration as registered images.
Tools	Reference Position Update Tool <b>*</b> 1	Edits all reference positions of more than one processing unit.
	Scene Group Data Conversion Tool *1	Creates the scene group data with more than 128 scenes.
	Scene Control Macro Tool *1	Makes a setting for complementing and expanding the measurement flow and scene control.
	Conveyor Calibration Wizard Tool *2	Calibrates cameras, conveyors, and robots in a conveyor tracking application.
	Calibration Plate Print Tool *2	Prints out calibration patterns that are used in the Conveyor Calibration Wizard.
	Conveyor Panorama Display Tool *2	Displays a panoramic image in a conveyor tracking application.
	Offline Debugging of Sensor Operation	Simulates measurements offline without connecting to the sensor. You can use external image fi and perform measurements under the conditions set in the offline settings, then display the results those measurements.
gging	Offline Debugging of Sensor Control Program and Sensor Operation *3	Simulates the linked operation of the sequence controls in the NJ/NX-series CPU Unit or NY-ser Industrial PC and FH-series Sensor operation for an EtherCAT system.  You can debug a series of operations offline to perform the measurement and other processing a output the results when a control signal such as measurement trigger is input to the Sensor.
rity Prevention of Incorrect Operation *4		Prevents unauthorized access by setting an account password for online operations.

Note: Supported only by the Sysmac Studio version 1.07 or higher.

\*1. Supported only by the Sysmac Studio version 1.10 or higher.

\*2. Supported only by the Sysmac Studio version 1.14 or higher.

<sup>\*3.</sup> Supported only by the Sysmac Studio version 1.08 or higher. \*4. Supported only by the Sysmac Studio version 1.09 or higher.

### **Function Specifications of Displacement Sensor Functions**

	Item Setting Parameters		Function
Setting			-
		General Settings	Displays and sets basic information on the Sensor.
		Sensor Connection	Changes the connection status of the Sensor, and sets the conditions for communications with the Sensor.
	Main Editing	Online Sensor Control	Performs various controls for the Sensor (e.g., changing the mode, controlling internal logging, and monitoring).
		Tools	Restarts and initializes the Sensor, updates the firmware in the Sensor, recovers ROM data, prints the Sensor parameters, and displays help.
		Setting Sensing Conditions	Adjusts the light reception conditions for each measurement region.
	Editing Bank Data	Setting Task Conditions	Used to select the measurement items to use in measurements. You can select from the height, thickness, or calculations.  The following are set for the measurement items: scaling, filters, holding, zero-resetting, and judgement conditions.
		Setting I/O Conditions	Sets parameters for outputting judgements and analog values to external devices.
		Sensor Settings	Sets the following: ZW Sensor Controller's key lock, number of displayed digits below the decimal point, the bank mode, the analog output mode, and timing/reset key inputs.
	Editing Bank Data	Ethernet Communications Settings	Sets up Ethernet communications and field bus parameters.
		RS-232C Communications Settings	Sets up RS-232C communications.
		Data Output Settings	Sets serial output parameters for holding values.
Monito	ring	Senor monitoring	Monitors the light-detection status and the measurement results of the sensor.
WIOTIILO	illig	Trend monitoring	Logs and monitors the measurement results that meet the specific conditions of the sensor.
Debug	ging	Offline Debugging of Sensor Control Programs and Sensor Operation	Performs a linked simulation between the sequence control of an NJ/NX-series CPU Unit or NY-series Industrial PC and the operation of a ZW Sensor in EtherCAT configuration systems.  This allows you to simulate the operation of signals when timing signals and other control signals are input to the Sensor to debug the control logic offline.

Note: The ZW-series can be used with the Sysmac Studio version 1.05 or higher.

The ZW-7000-series can be used with the Sysmac Studio version 1.15 or higher.

The ZW-5000-series can be used with the Sysmac Studio version 1.18 or higher.

#### **Function Specifications of Robot Additional Option**

Item			Function
3D mac	hine models		-
	Conveyor for picking Setting		This conveyor is for picking workpieces in a pick-and-place 3D equipment model that uses a Vision Sensor and delta robots.  A workpiece is displayed at the specified coordinates in the field of vision of the Vision Sensor and the workpiece is moved on a conveyor at the set speed.
	d-place 3D ent Model Creation	Setup with a wizard	You can easily build a pick-and-place 3D equipment model that uses a Vision Sensor and delta robots.  You can select from configuration elements (such as one conveyor for picking, one conveyor for placing, and two robots) and enter the required parameters in a wizard to complete the 3D equipment model.
Calibration parameter output Text output		Text output	The calibration parameters required in programming to operate a pick-and-place 3D equipment model are output in ST program format.

Note: This option can be used by applying the Robot Additional Option to Sysmac Studio version 1.14 or higher.

#### **Version Information**

Please refer to "Change history" in the website at: www.fa.omron.co.jp/ss\_rev\_e/.

### **Applicable Models**

Series		Unit version	Model	Applicable versions
			NX1P2-□□□	Ver.1.17 or higher
	NX-series		NX701-□□□□	Ver.1.13 or higher
			NJ501-1□00	All versions
			NJ501-1□20	Ver.1.07 or higher
Machine Automation Controllers			NJ501-1340 <b>*</b> 1	Ver.1.11 or higher
			NJ501-4□00/NJ501-4□10	Ver.1.04 or higher
	NJ-series		NJ501-4320	Ver.1.10 or higher
			NJ301-□□□□	Ver.1.02 or higher
			NJ101-□000	
				Ver.1.13 or higher
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Industrial PC Platform	NY-series		NY5 -1 -1	Ver.1.17 or higher
Servo Drives	G5-series	Servo Drives with unit version 2.1 or later recommended	R88D-KN□-ECT R88D-KN□-ECT-L	All versions
	1S-series		R88D-1SN□-ECT	Ver.1.16 or higher
	MX2-V1	Inverters with version 1.1 or later *2	3G3MX2-A□□□-V1	Ver.1.05 or higher
Inverters	RX-V1	Inverters with version 2.0 or later *3	3G3RX-A□□□□-V1	Ver.1.03 or higher
Vision Sensors	FQ-series		FQ-MS12□-ECT FQ-MS12□-M-ECT FQ-MS12□ FQ-MS12□-M	Ver.1.01 or higher
	FH-series		FH-1050 FH-1050-10 FH-1050-20 FH-3050 FH-3050-10 FH-3050-20	Ver.1.07 or higher
Displacement Sensors	ZW-series		ZW-CE1	Ver.1.05 or higher
			ZW-7000 ZW-7000T	Ver.1.15 or higher
			ZW-5000 ZW-5000T	Ver.1.18 or higher
Fiber Sensors, Laser Sensors *4	N-Smart E3NX E3NC		E3NX-FA0/CA0 <b>≉5</b> E3NC-LA0/SA0	Ver.1.05 or higher
Fiber Sensors, Laser Photoelectric Sensors, Proximity Sensors *6	E3X E3C E2C		E3X-HD0/MDA0 E3C-LDA0 E2C-EDA0	Ver.1.02 or higher
Modular Temperature Controller	EJ1		EJ1N-HFUC-ECT	Ver.1.15 or higher
EtherCAT Coupler Unit	NX-series		NX-ECC20□	Ver.1.06 or higher
EtherNet/IP Coupler Unit	NX-series		NX-EIC202	Ver.1.11 or higher
NX Units *7	NX-series		NX-ID	Ver.1.06 or higher
			NX-CIF	Ver.1.15 or higher *8  Ver.1.16 or higher
Safety Control Units *9	NX-series		NX-SL3300 *11 NX-SIH400 *11 NX-SID800 NX-SOH200 NX-SOD400	Ver.1.07 or higher
Remote I/O Terminals	GX-series	Remote I/O Terminals with unit version 1.1 or later recommended	GX-ID16□2/OD16□2/MD16□2 GX-□D16□1/OC1601 GX-AD0471/DA0271 GX-EC0211/EC0241	All versions
			GX-ILM	Ver.1.16 or higher

Series		Unit version	Model	Applicable versions
HMIs	NS-series	To connect to NJ501-□□□:  NS system version 8.5 or later  CX-Designer version 3.3 or higher  To connect to NJ301-□□□/NJ101-□□□:  NS system version 8.61 or later  CX-Designer version 3.4 or higher  To connect to NX701-□□□:  NS system version 8.9 or later  CX-Designer version 3.64 or higher  To connect to NX1P2-□□□:  NS system version 8.93 or later  CX-Designer version 3.64 or higher	NS5-MQ11(B)-V2/-SQ11(B)-V2/-TQ11(B)-V2 NS8-TV01(B)-V2 NS10-TV01(B)-V2 NS12-TS01(B)-V2 NS15-TX01S-V2/-TX01B-V2	All versions
	NA-series	To connect to NX701- DRIP NJ101- RA system version 1.02 or later Sysmac Studio version 1.13 or higher To connect to NY512- RA system version 1.06 or later Sysmac Studio version 1.17 or higher To connect to NX1P2- RA system version 1.07 or later Sysmac Studio version 1.17 or higher	NA5-15W	Ver.1.11 or higher

Note: For details, refer to "Unit Configuration" of "Machine Automation Controller NJ-Series" of System Design Guide on the Sysmac Catalogue (Cat. No. P072).

- To use the SECS/GEM service of the SECS/GEM CPU Unit, the SECS/GEM Configurator (WS02-CGTL1) is additionally required.
- **\*2.** A communications unit for connecting to EtherCAT network (3G3AX-MX2-ECT with unit version 1.1 or higher) is additionally required. **\*3.** A communications unit for connecting to EtherCAT network (3G3AX-RX-ECT) is additionally required.
- \*4. A communications unit for connecting to EtherCAT network (E3NW-ECT) is additionally required.
- \*5. The E3NX-CA0 can be used with the Sysmac Studio version 1.16 or higher.
- \*6. A communications unit for connecting to EtherCAT network (E3X-ECT) is additionally required.

  \*7. The EtherCAT Coupler Unit (NX-ECC20 with unit version 1.0 or later) or EtherNet/IP Coupler Unit (NX-EIC202 with unit version 1.0 or later) is additionally required. For details, refer to the NX-series "Version Information".

  The serial communications instructions for the CIF Units are supported by the CPU Units with unit version 1.11 or later and the Sysmac Studio
- version 1.15 or higher. If the serial communications instructions are not used, CIF Units can be used with the combination of CPU Units with unit version 1.10 or later and the Sysmac Studio version 1.12 or higher. Refer to the *NJ/NX-series Instructions Reference Manual* (Cat. No. W502-E1-15 or later) for the serial communications instructions for the CIF Units.
- The EtherCAT Coupler Unit (NX-ECC20 with unit version 1.1 or later) or EtherNet/IP Coupler Unit (NX-EIC202 with unit version 1.0 or later. The NX-3500 cannot be connected.) is additionally required. For details, refer to the "Version Information" of NX-series Safety Control Units. **\*10.**The NX-SL3500 with unit version 1.0 or later can be used with the Sysmac Studio version 1.08 or higher, and unit version 1.1 or later can be used with the Sysmac Studio version 1.10 or higher.
- \*11.The Safety Control Units with unit version 1.1 can be used with the Sysmac Studio version 1.10 or higher.

### **Related Manuals**

Cat. No.	Model	Manual name	Application	Description
W504	SYSMAC-SE2	Sysmac Studio version 1 OPERATION MANUAL	Learning general information and the application methods of the Automation Software.	This manual provides an introduction to the Automation Software and describes the installation procedures, basic procedures, connection procedures, and main operating procedures.
1589	SYSMAC-SE2	Sysmac Studio Drive Functions OPERATION MANUAL	Learning about the drive functions among the general information and application methods of the Automation Software.	This manual provides an introduction and describes basic procedures, connection procedures, and main operating procedures of drive functions of the Automation Software.
V099	-	CX-Designer Ver.3.□ USER'S MANUAL	Installing the CX-Designer. Learning about the basic operating procedures.	This manual describes the installation procedure, basic operating procedures, and user interface of the CX-Designer.
W464	-	CX-Integrator Ver.2.□ OPERATION MANUAL	Learning how to configure a DeviceNet network (data links, routing tables, Communications Unit settings, etc.).	This manual describes the operating procedures of the CX-Integrator.
W344	_	CX-Protocol OPERATION MANUAL	Learning the operating procedures of the CX-Protocol to create protocol macros (communications sequences) for Serial Communications Units.  Learning details on user-created protocol macros.	This manual describes the operating procedures of the CX-Protocol and details on protocol macros. Refer to this manual to use the CX-Protocol to create user protocols for serial communications or to customize standard system protocols.
W527	NJ501-1□20	NJ-series Database Connection CPU Units User's Manual	Learning how to use the Database connection function	This manual describes how to use the Database connection service with the Sysmac Studio.
W528	NJ501-1340	NJ-series SECS/GEM CPU Unit User's Manual	Learning general information and the operating procedures of the SECS/GEM CPU Unit.	This manual describes the functional outline, GEM instructions, and how to make the settings with the SECS/GEM Configurator.
W539	NJ501-4□□□	NJ501-4□□□ NJ-series NJ Robotics CPU Unit User's Manual	Learning how to control robots with NJ-series.	This manual describes the robot control function. For programming, please also refer to NX-701/NJ501/301-\(\tilde{\text{U}}\)\
W506	NJ501-0000 NJ301-0000 NJ101-0000 NX701-0000 NX1P2-0000	NJ/NX-series CPU Unit Built-in EtherNet/IP Port User's Manual	Learning how to set tag data links for the built-in EtherNet/IP ports on NJ/NX-series CPU Units.	This manual describes the operating procedures of the Network Configurator.
W563	NY532-000 NY512-000	NY-series Industrial Panel PC / Industrial Box PC with Machine Automation Control Software Built-in EtherNet/IP Port User's Manual	Learning how to set tag data links for the built-in EtherNet/IP ports on NY-series Industrial PC.	This manual describes the operating procedures of the Network Configurator.
W536	NX-EIC	NX-series EtherNet/IP Coupler Unit User's Manual	Learning how to use an NX-series EtherNet/IP Coupler Unit and EtherNet/IP Slave Terminals.	Introduce the system, configuration methods, Unit hardware, setting methods, and functions of EtherNet/IP Slave Terminals that consist of an EtherNet/IP Coupler Unit and NX Units.
W570	NX-ILM400 GX-ILM08C	IO-Link System User's Manual	Learning how to set the IO-Link master/device.	The manual describes how to set the IO-Link master by using Sysmac Studio, and how to set the IO-Link device by using the CX-ConfiguratorFDT.
Z930	NX-SL	NX-series Safety Control Unit User's Manual	Learning how to use NX-series Safety Control Units.	This manual describes the hardware, setup methods, and functions of the NX-series Safety Control Units.
V118	NA5-7W	Programmable Terminal NA-series Software User's Manual	Learning the setting procedures for NA-series PT and how to create the data and programs.	This manual describes the setting procedures and functions of NA-series PT.
Z314	FQ-MS12□(-M)-ECT FQ-MS12□(-M)	FQ-M-series Specialized Vision Sensor for Positioning User's Manual	Learning the setting procedures for FQ-M-series Vision Sensors.	This manual describes the Sysmac Studio setting procedures for FQ-M-series Vision Sensors.
Z343	FH-1 □ □ □ FH-3 □ □ □	Vision System FH Series Operation Manual for Sysmac Studio	Learning the setting procedures for FH-series Vision Sensors.	This manual describes the Sysmac Studio setting procedures for FH-series Vision Sensors.
Z332	ZW-CE1□□	ZW-series Confocal Fiber Type Displacement Sensor User's Manual	Learning the setting procedures for ZW-series Displacement Sensors.	This manual describes the Sysmac Studio setting procedures for ZW-series Displacement Sensors.
Z362	ZW-7000□/5000□	ZW-7000/5000-series Confocal Fiber Type Displacement Sensor User's Manual	Learning the setting procedures for ZW-7000/5000-series Displacement Sensors.	This manual describes the Sysmac Studio setting procedures for ZW-7000/5000-series Displacement Sensors.

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